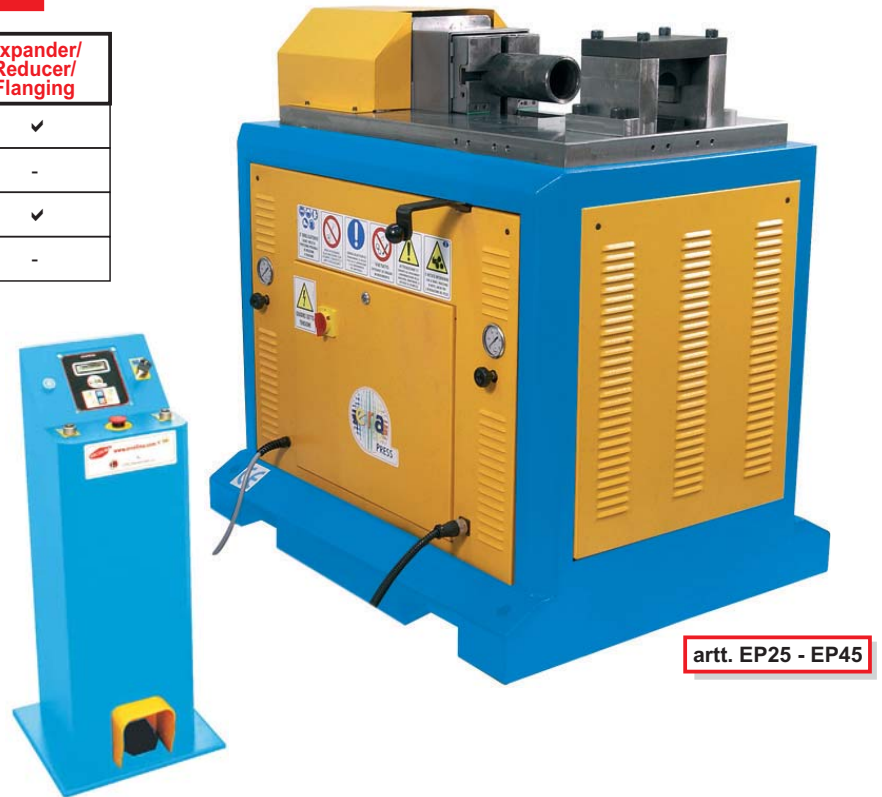


Press, Expander,
Reducer and Flanging

MODELS

Art.	Phase	Max Hydraulic Piston Force	Press	Expander/ Reducer/ Flanging
EP45H2-V2	Three	45 T	✓	✓
EP45H1-V2	Three	45 T	✓	-
EP25H2-V2	Three	25 T	✓	✓
EP25H1-V2	Three	25 T	✓	-

Note: Machines supplied without oil.



MAX CAPACITY

Capacity	EP45H2-V2	EP45H1-V2	EP25H2-V2	EP25H1-V2
Flat Bar Folding (Fe 370 N/mm ²)	200 x 20 mm at 90° (V = 140 mm)	160 x 20 mm (V = 120 mm) 200 x 20 mm (V = 140 mm)	130 x 15 mm (V = 100 mm) 200 x 15 mm (V = 130 mm)	200 x 15 mm at 90° (V = 140 mm)
Expander/Reducer/Flanging*	2"1/2 Gas (Ø 76.1 x 3 mm) 3" OD (Ø 76.2 x 3 mm)	-	2"1/2 Gas (Ø 76.1 x 3 mm) 3" OD (Ø 76.2 x 3 mm)	-

* For Ø > 76 mm, a special headframe is required (supplied upon request).
For dimensions in inches, see conversion table on page 97.

TECHNICAL FEATURES

- ✓ Very robust working surface for maximum reliability and accuracy of heavy duty operations
- ✓ Adjustable hydraulic cylinder force and speed for higher working flexibility
- ✓ Bidirectional cylinder positioning control (electronic and programmable) for repeatable applications
- ✓ Fast tool change over